



REPLACEMENT SHEET

FIG. 1
PRIOR ART

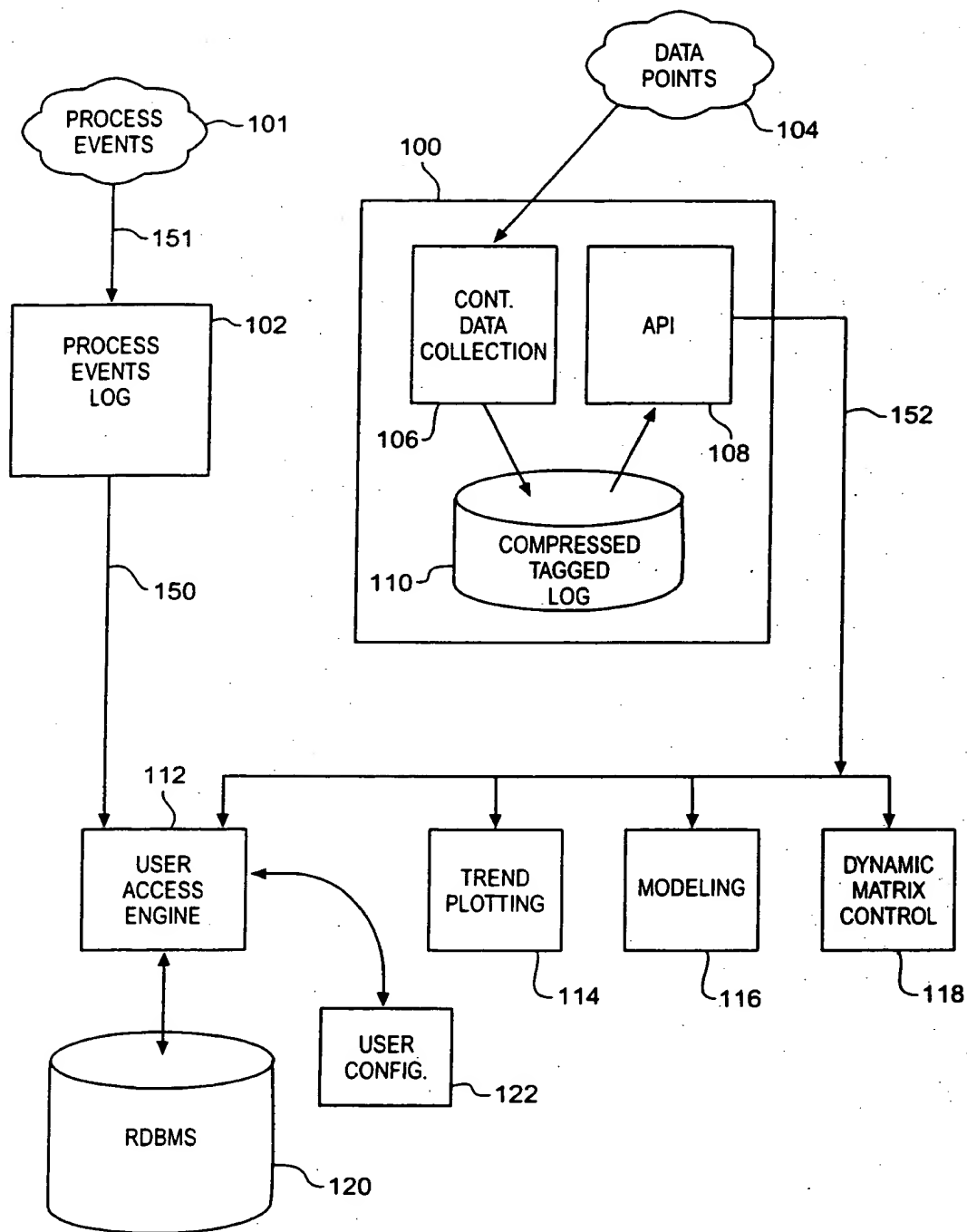
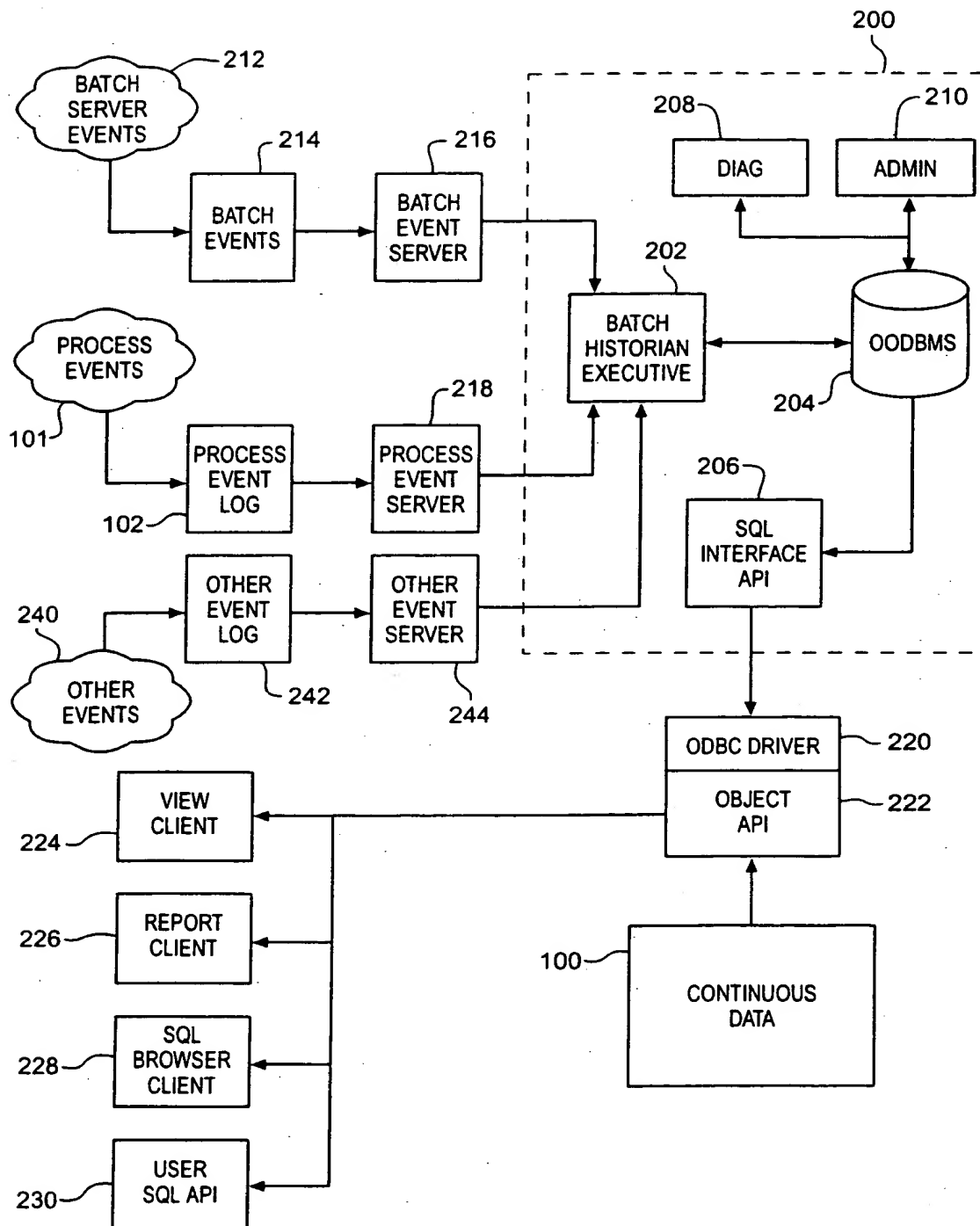
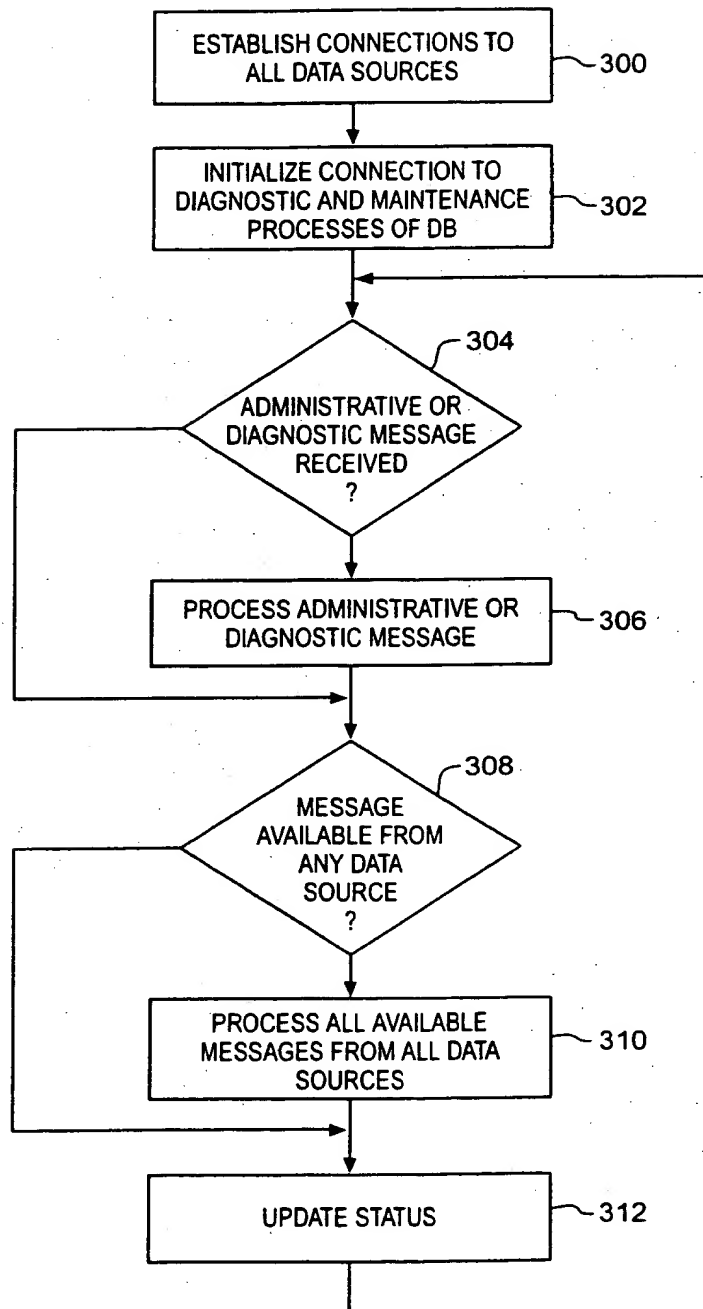


FIG. 2



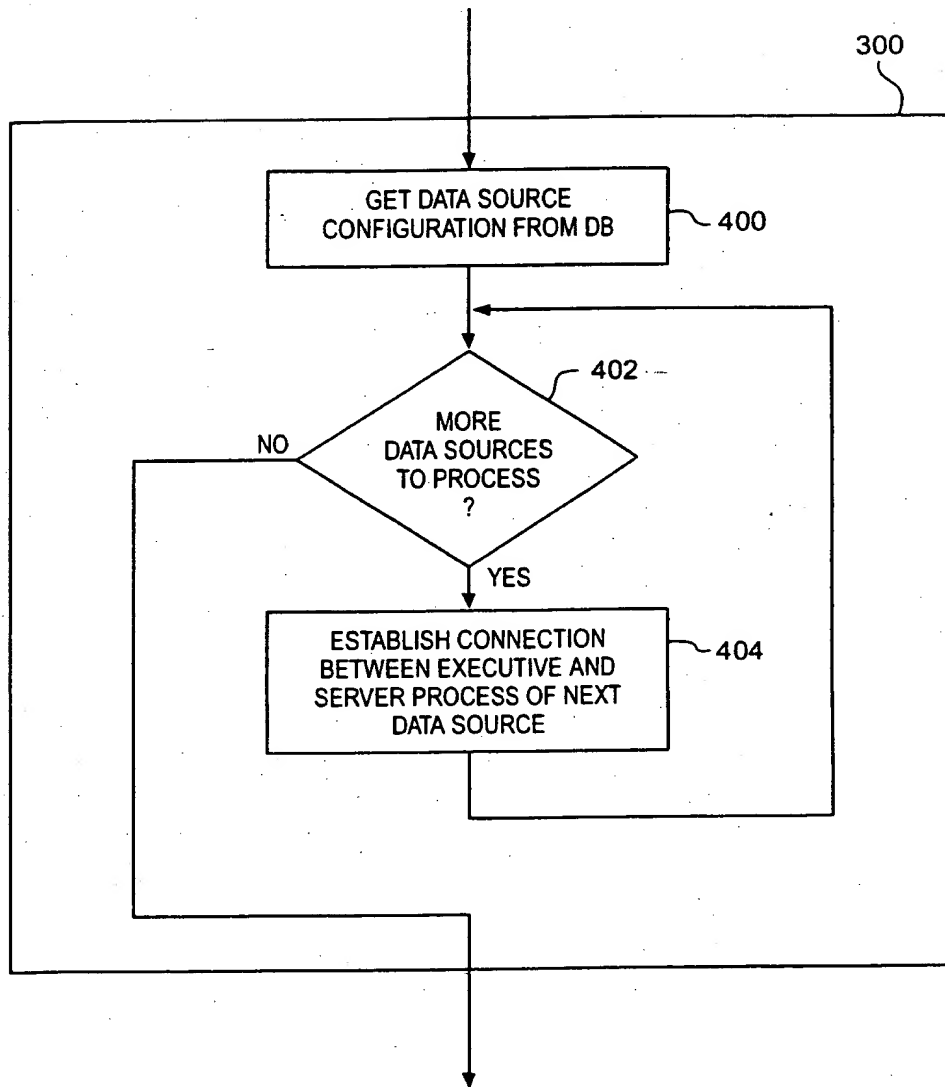
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FIG. 3



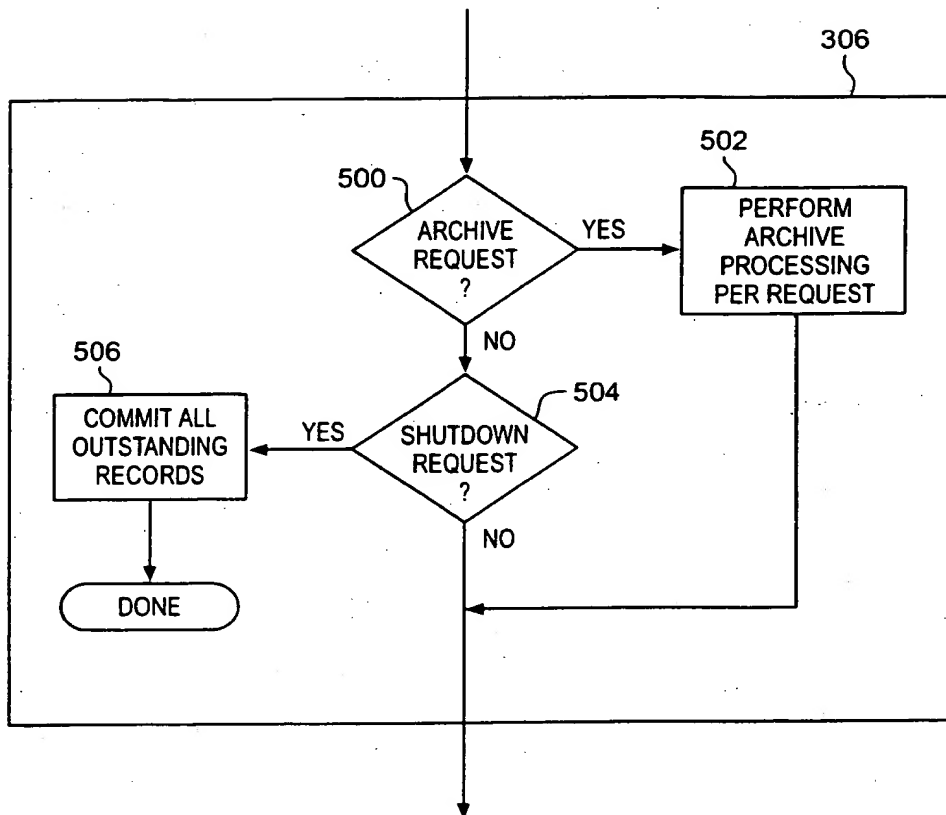
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FIG. 4



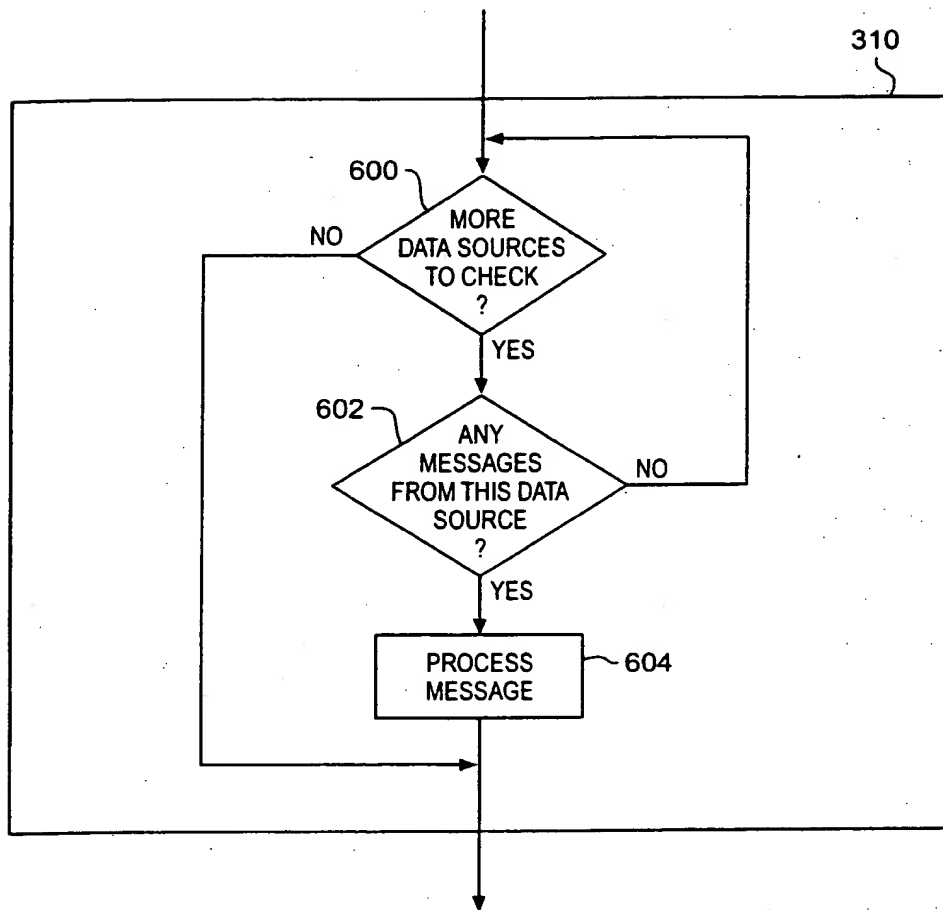
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FIG. 5



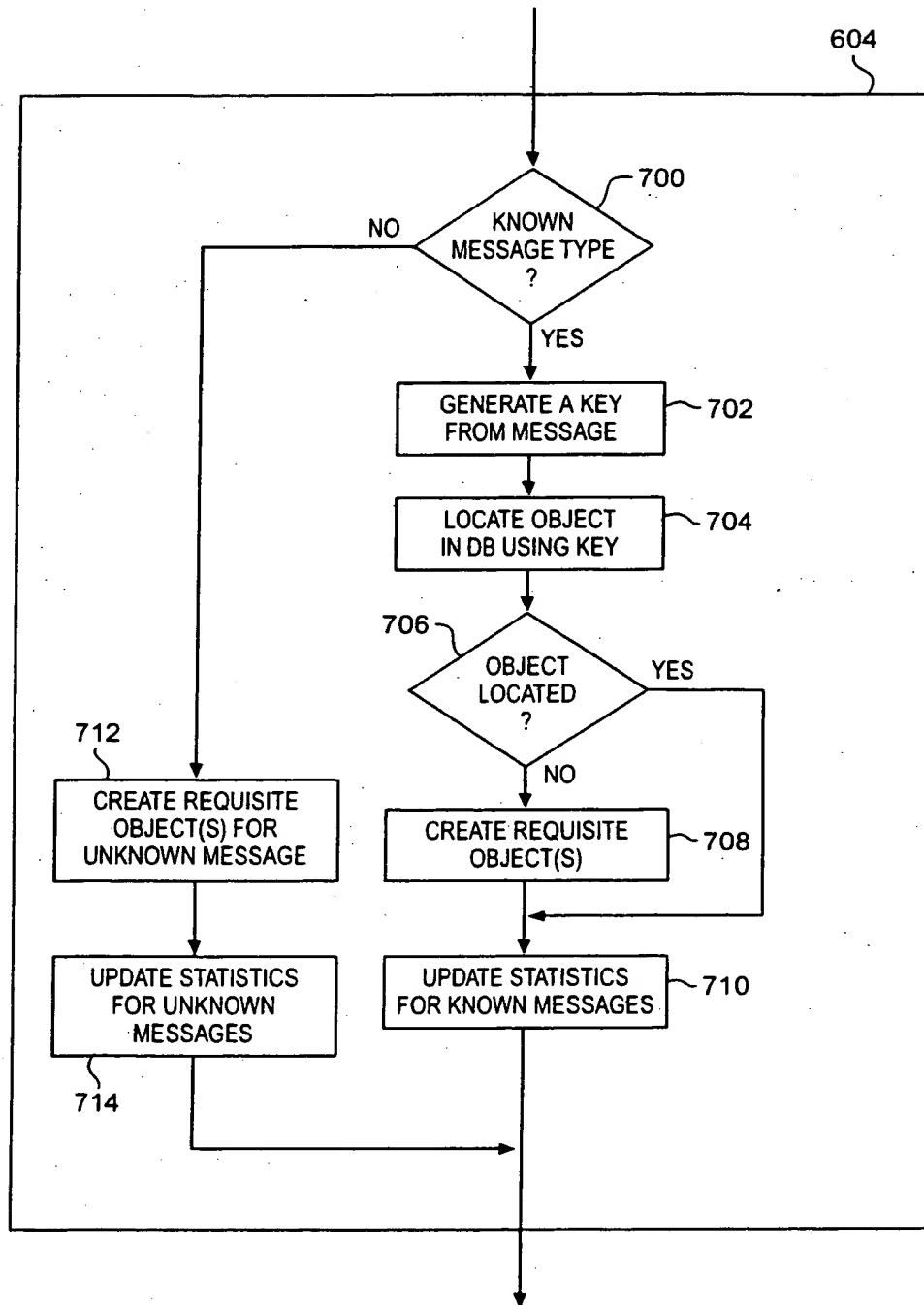
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FIG. 6



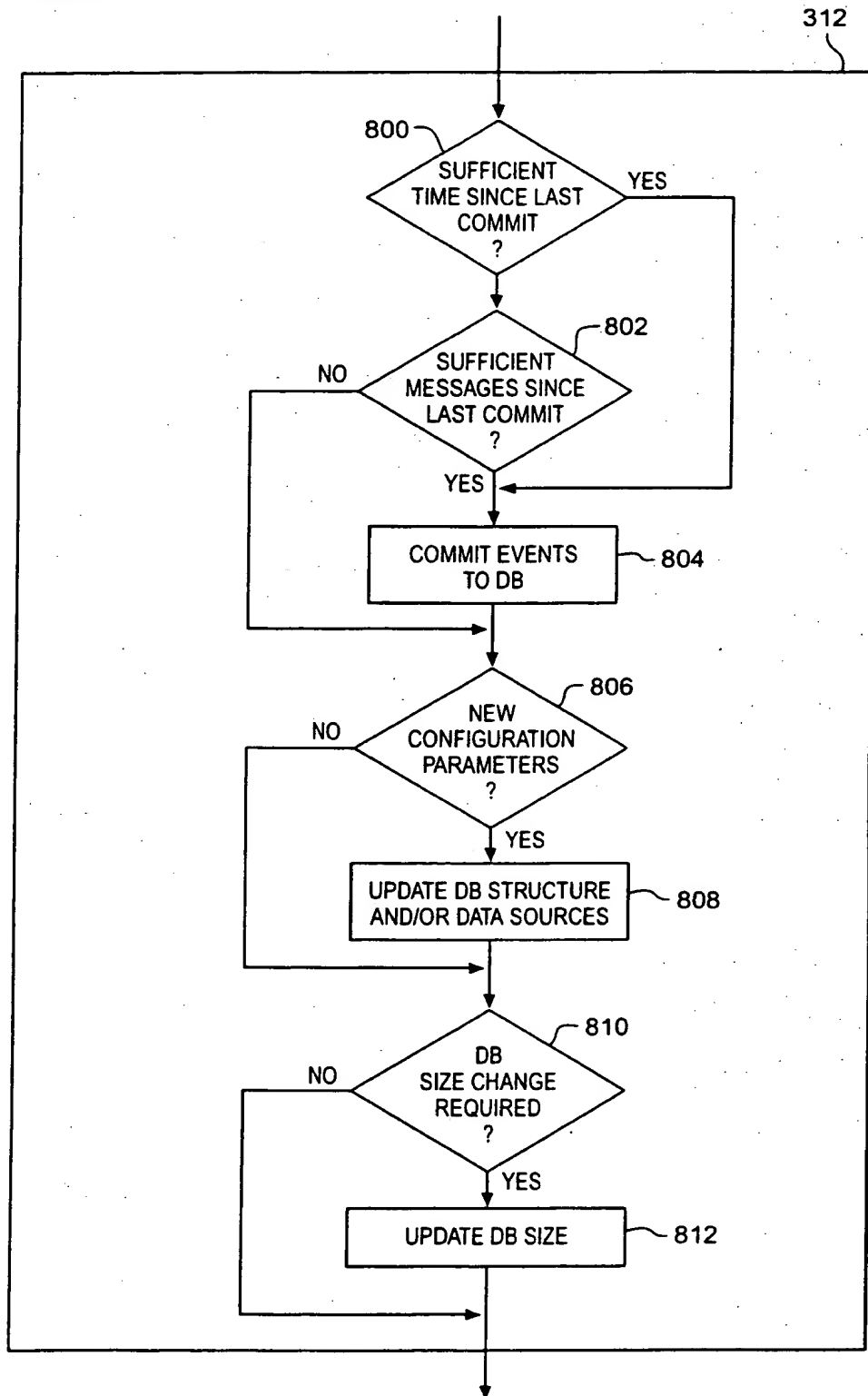
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FIG. 7



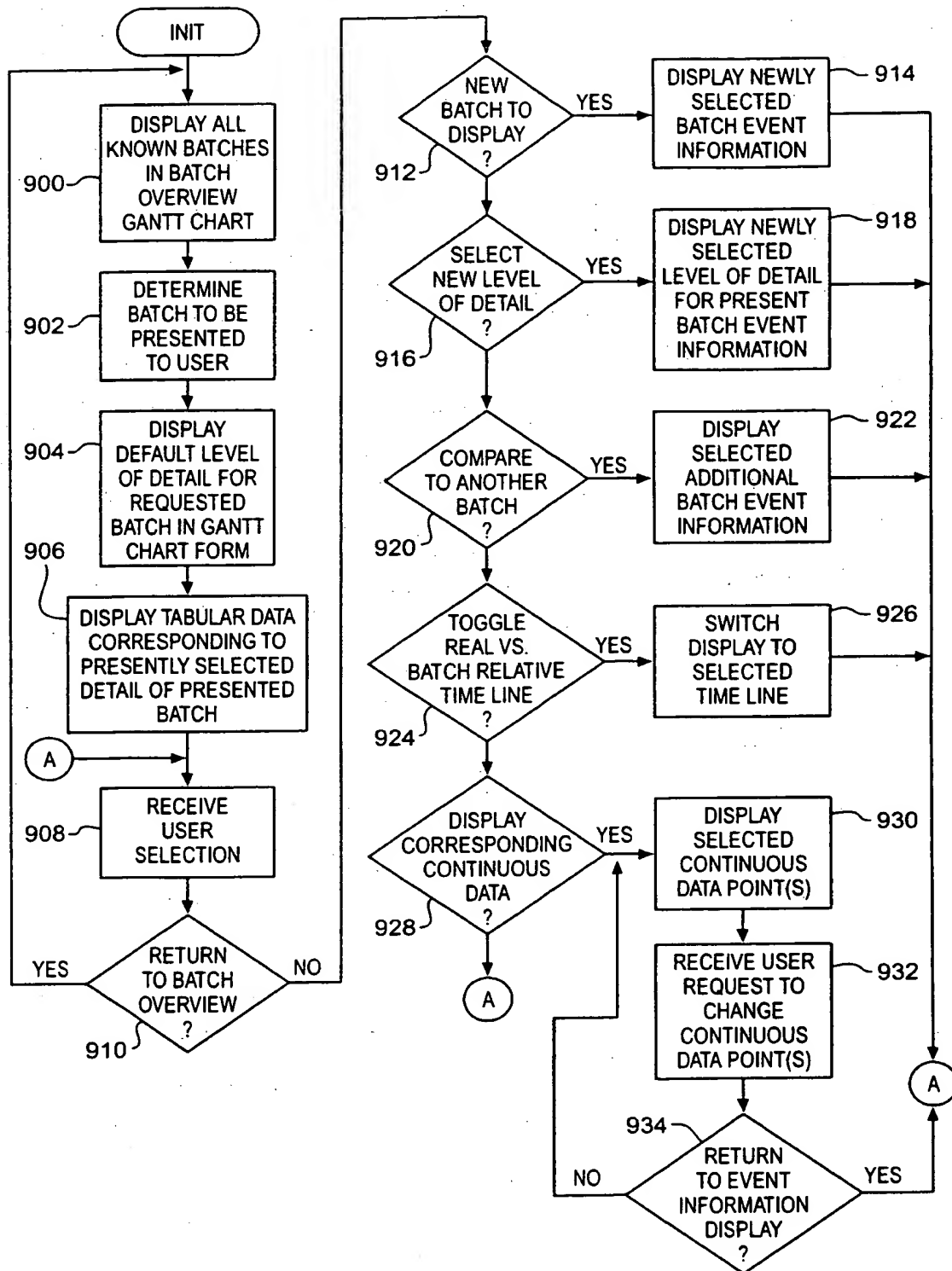
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FIG. 8



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FIG. 9





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FIG. 10

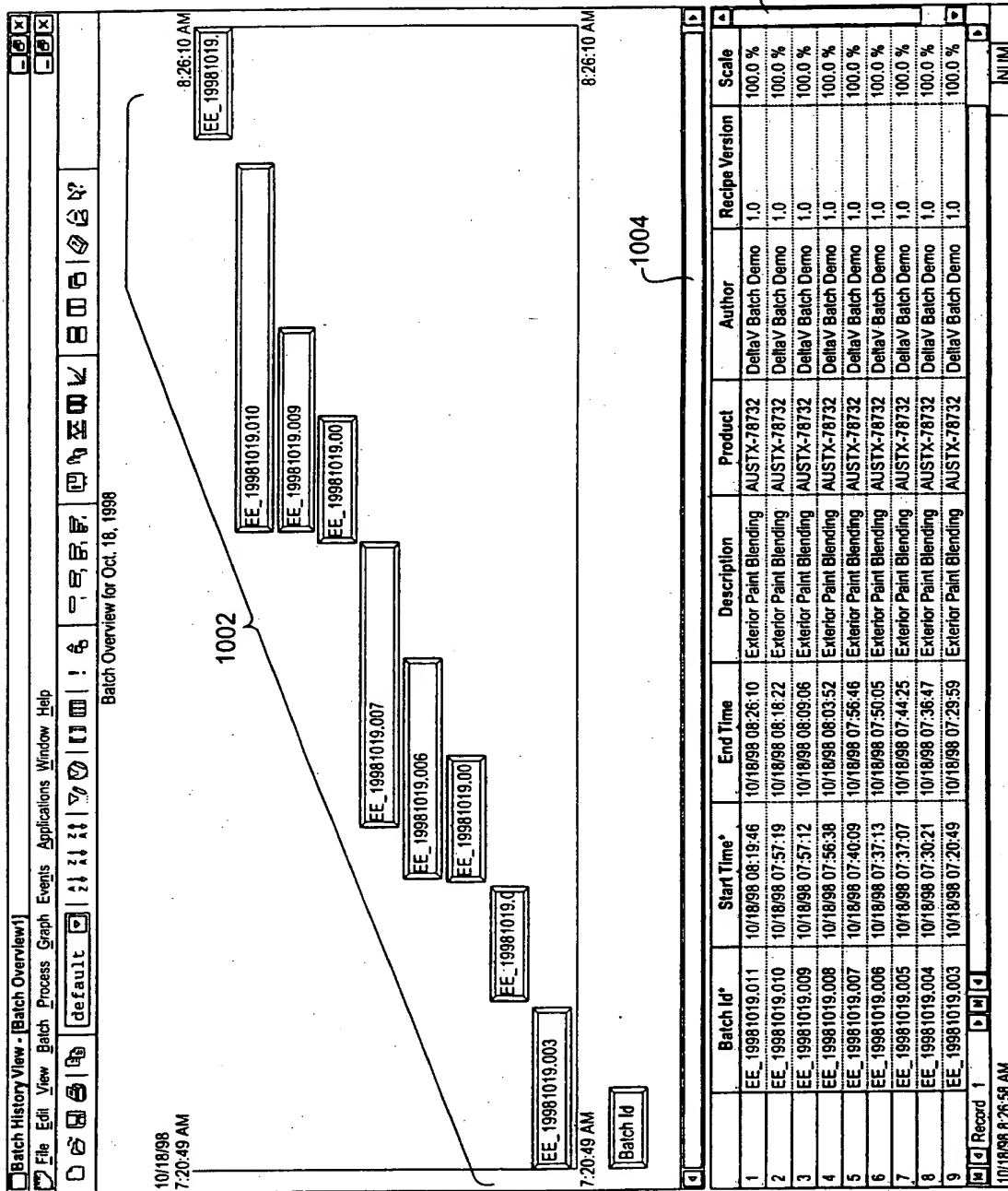
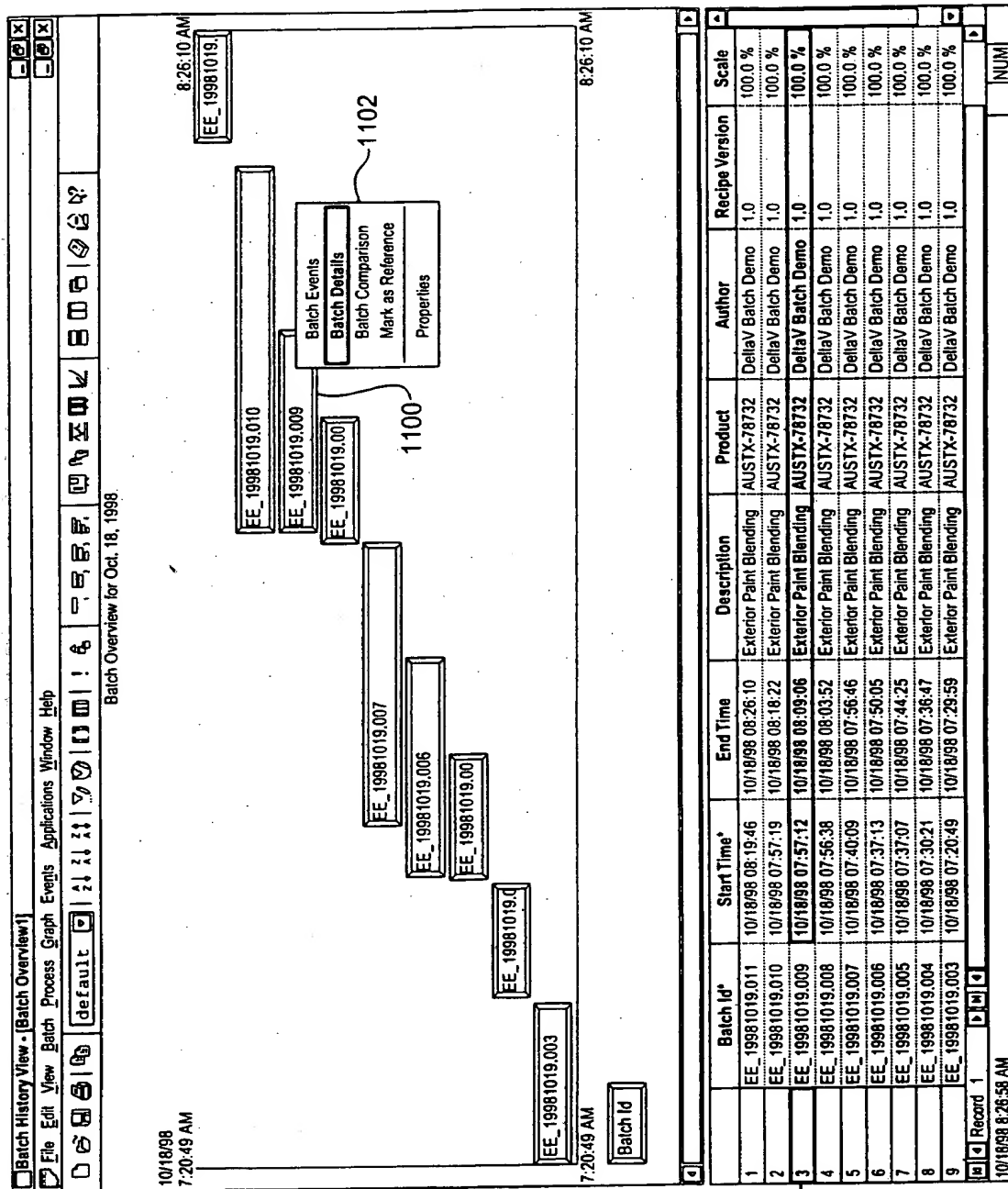


FIG. 11



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FIG. 12

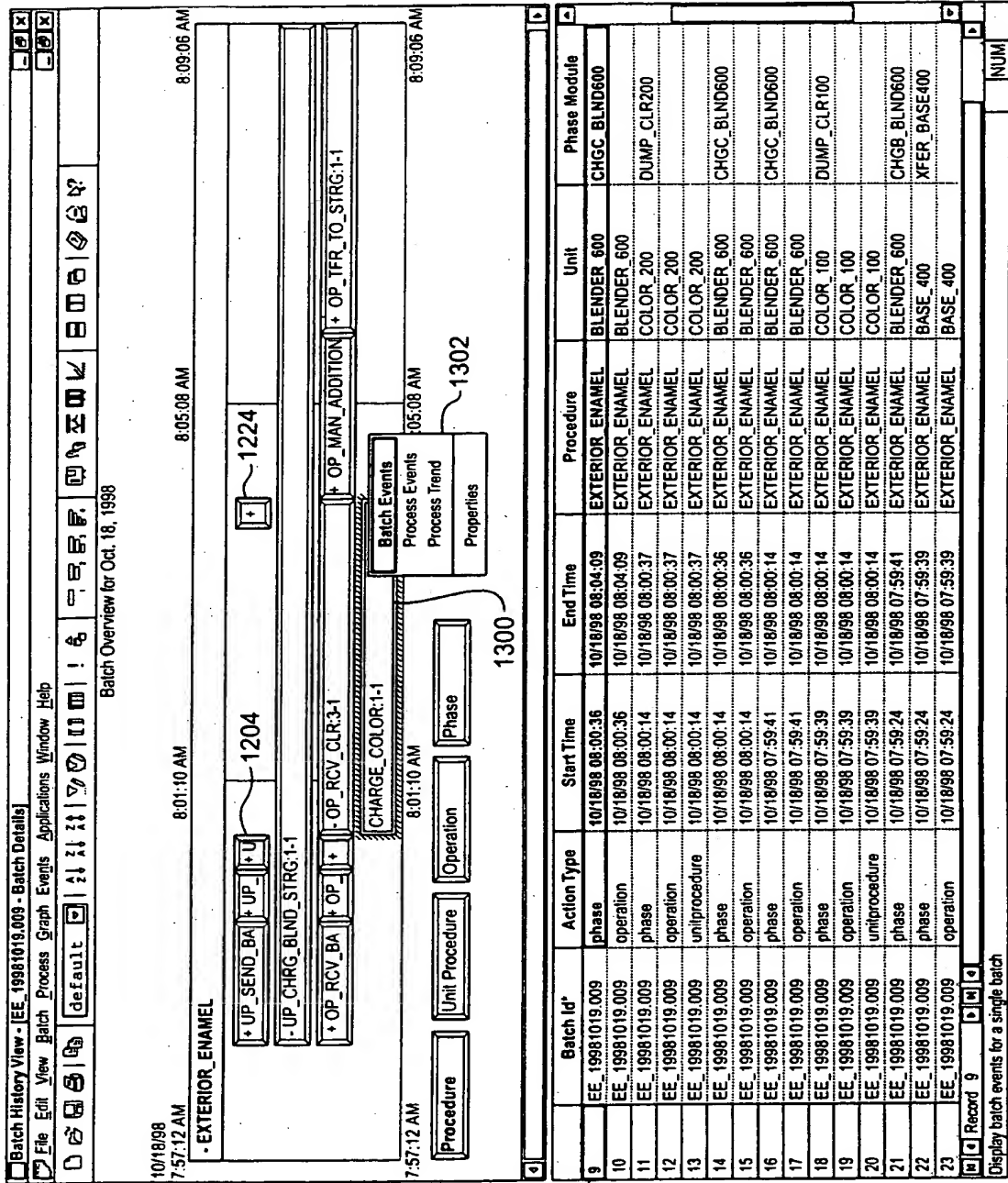
1222

-1218

-1220

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FIG. 13



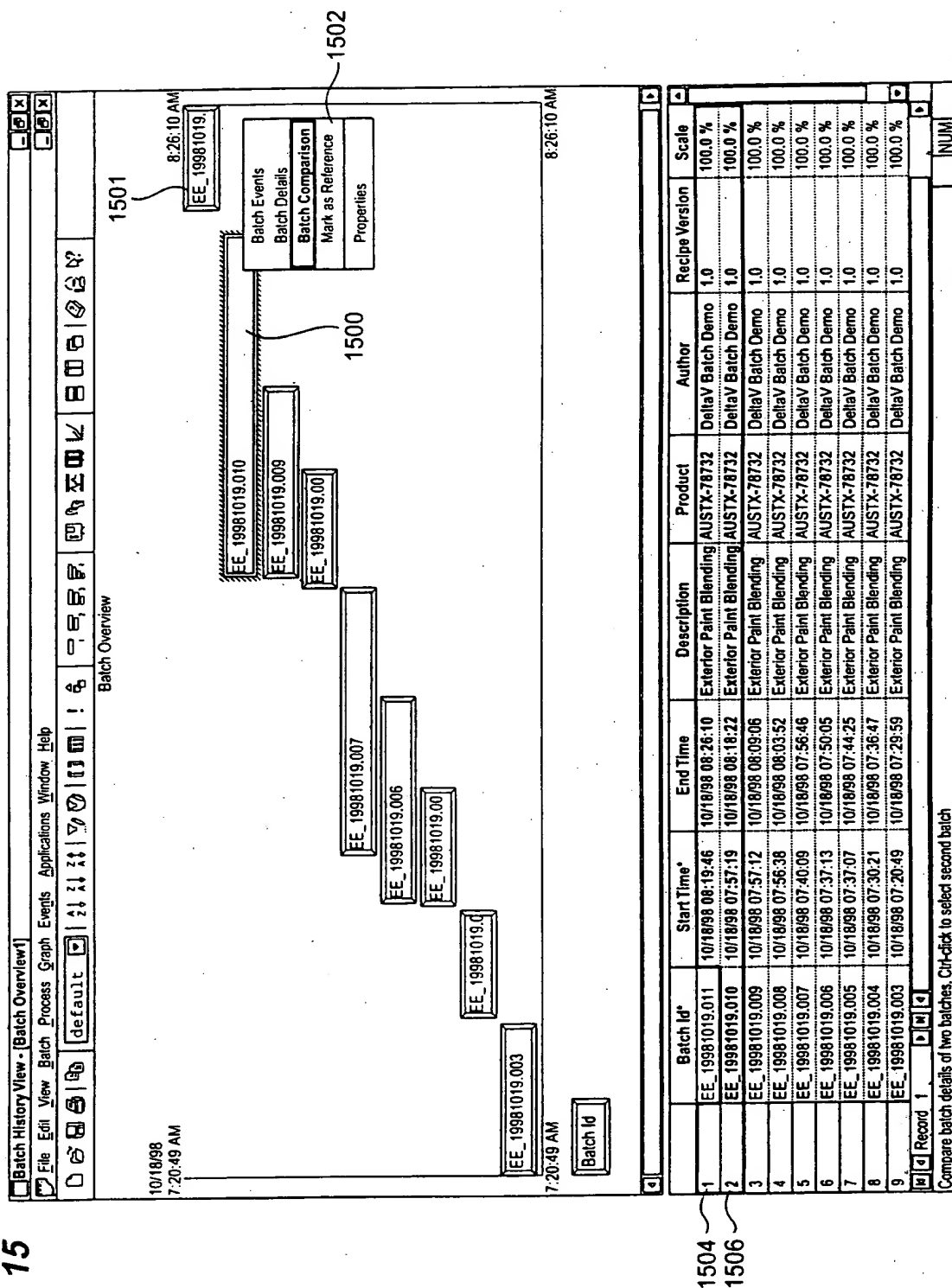
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FIG. 14

Batch History View - IEE_19981019.009 - Batch Events										[X] [X]	
File Edit View Batch Process Graph Events Applications Window Help										[X] [X]	
default [X] [X] [X] [X] [X] [X] [X] [X] [X] [X]										[X] [X]	
	Event Type	Event Desc	Time	Process Cell	Unit	Phase Module					
1	State Change	State Changed: IDLE	10/18/98 08:04:09	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
2	State Change	State Changed: COMPLETE	10/18/98 08:04:08	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
3	Report	ACTUAL CHARGE 0.0 gal	10/18/98 08:04:06	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
4	Phase Link Permissive Sent	1 0 0 0 0 0 Msg Num: 3 with Wait	10/18/98 08:04:02	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
5	Phase Link Permissive Sent	1 0 0 0 0 0 Msg Num: 2 with Wait	10/18/98 08:03:58	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
6	Phase Link Permissive Sent	1 0 0 0 0 0 Msg Num: 1 with Wait	10/18/98 08:00:41	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
7	Param Download Verified	CHARGE_AMOUNT 0.0	10/18/98 08:00:37	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
8	Recipe Value	CHARGE_AMOUNT 0.0 gal	10/18/98 08:00:37	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
9	State Change	State Changed: RUNNING	10/18/98 08:00:37	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
10	State Change	State Changed: IDLE	10/18/98 08:00:36	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
11	State Change	State Changed: IDLE	10/18/98 08:00:36	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
12	State Change	State Changed: COMPLETE	10/18/98 08:00:35	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
13	Report	ACTUAL CHARGE 0.0 gal	10/18/98 08:00:33	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
14	Phase Link Permissive Sent	1 0 0 0 0 0 Msg Num: 3 with Wait	10/18/98 08:00:29	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
15	Phase Link Permissive Sent	1 0 0 0 0 0 Msg Num: 2 with Wait	10/18/98 08:00:21	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
16	Phase Link Permissive Sent	1 0 0 0 0 0 Msg Num: 1 with Wait	10/18/98 08:00:19	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
17	Param Download Verified	CHARGE_AMOUNT 5.0	10/18/98 08:00:15	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
18	Recipe Value	CHARGE_AMOUNT 5.0 gal	10/18/98 08:00:15	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
19	State Change	State Changed: RUNNING	10/18/98 08:00:15	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
20	State Change	State Changed: IDLE	10/18/98 08:00:14	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
21	State Change	State Changed: IDLE	10/18/98 08:00:14	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
22	State Change	State Changed: COMPLETE	10/18/98 08:00:13	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
23	Report	ACTUAL CHARGE 0.0 gal	10/18/98 08:00:11	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
24	Phase Link Permissive Sent	1 0 0 0 0 0 Msg Num: 3 with Wait	10/18/98 08:00:07	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
25	Phase Link Permissive Sent	1 0 0 0 0 0 Msg Num: 2 with Wait	10/18/98 07:59:48	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
26	Phase Link Permissive Sent	1 0 0 0 0 0 Msg Num: 1 with Wait	10/18/98 07:59:46	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
27	Param Download Verified	CHARGE_AMOUNT 85.0	10/18/98 07:59:42	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
28	Recipe Value	CHARGE_AMOUNT 85.0 gal	10/18/98 07:59:42	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
29	State Change	State Changed: RUNNING	10/18/98 07:59:42	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
30	State Change	State Changed: IDLE	10/18/98 07:59:41	PAINT_BLEND	BLENDER_600	CHGC_BLDND600					
							Record 30				
							For Help, press F1				
							NUM				

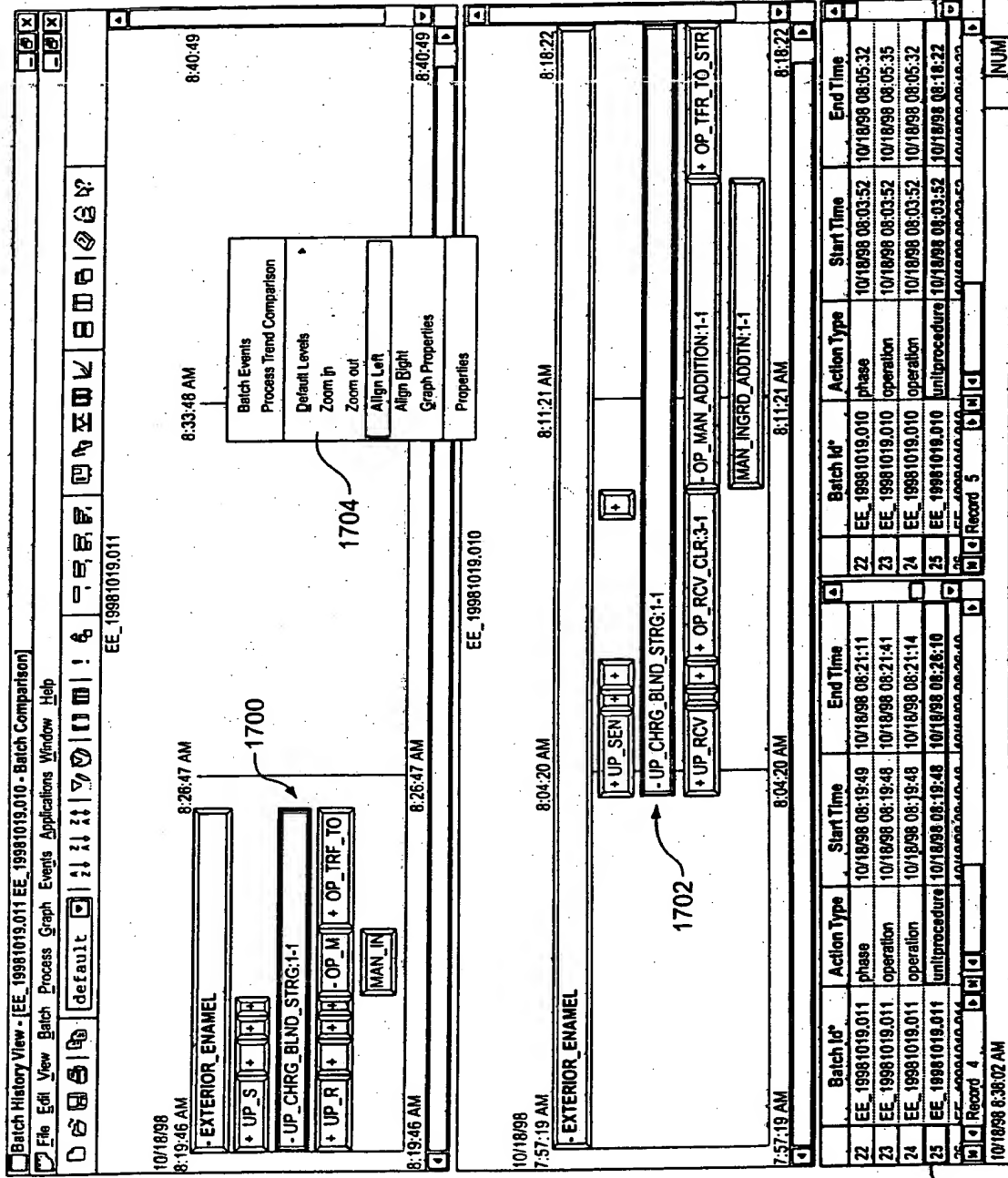
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FIG. 15



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FIG. 17



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FIG. 18

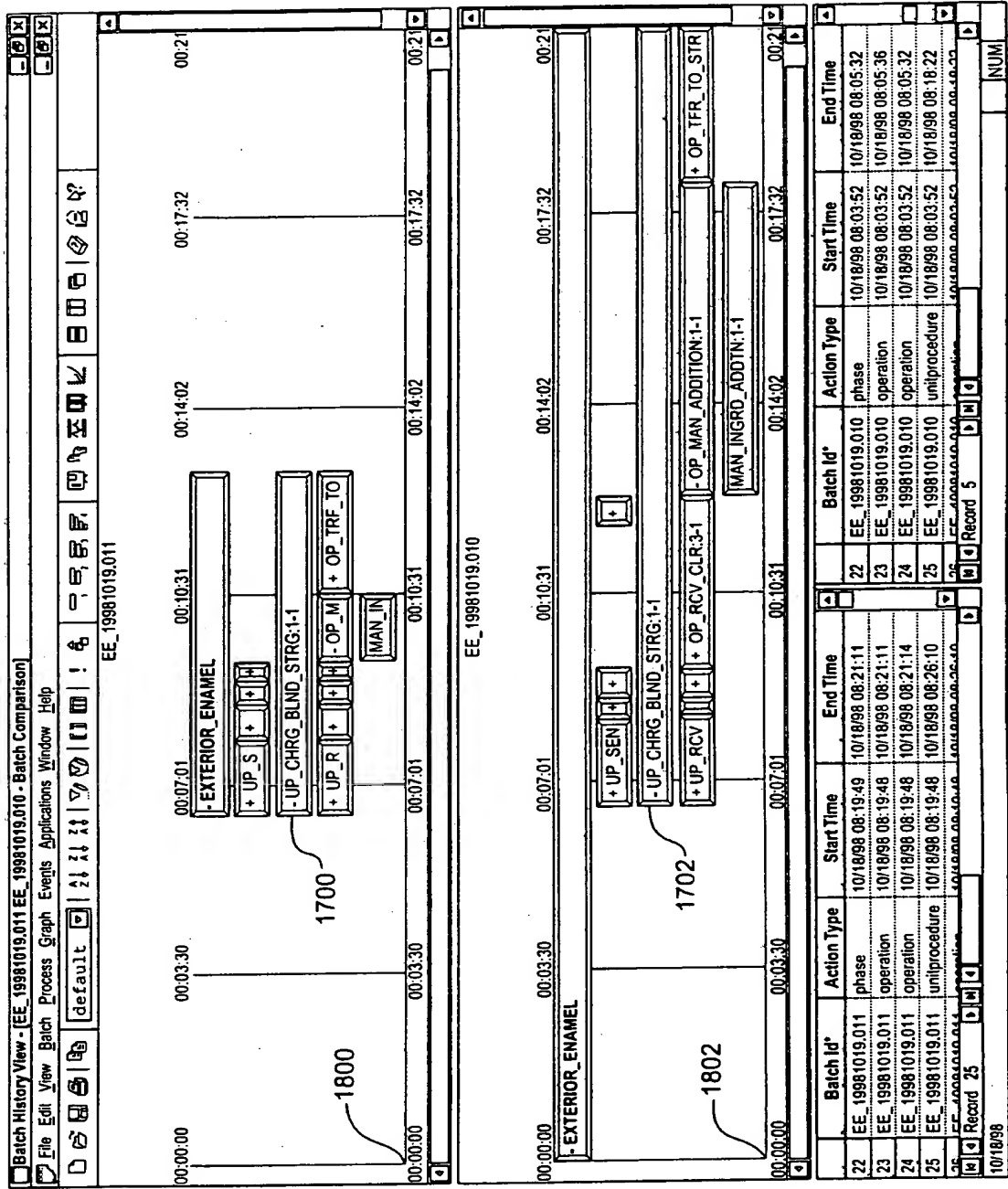
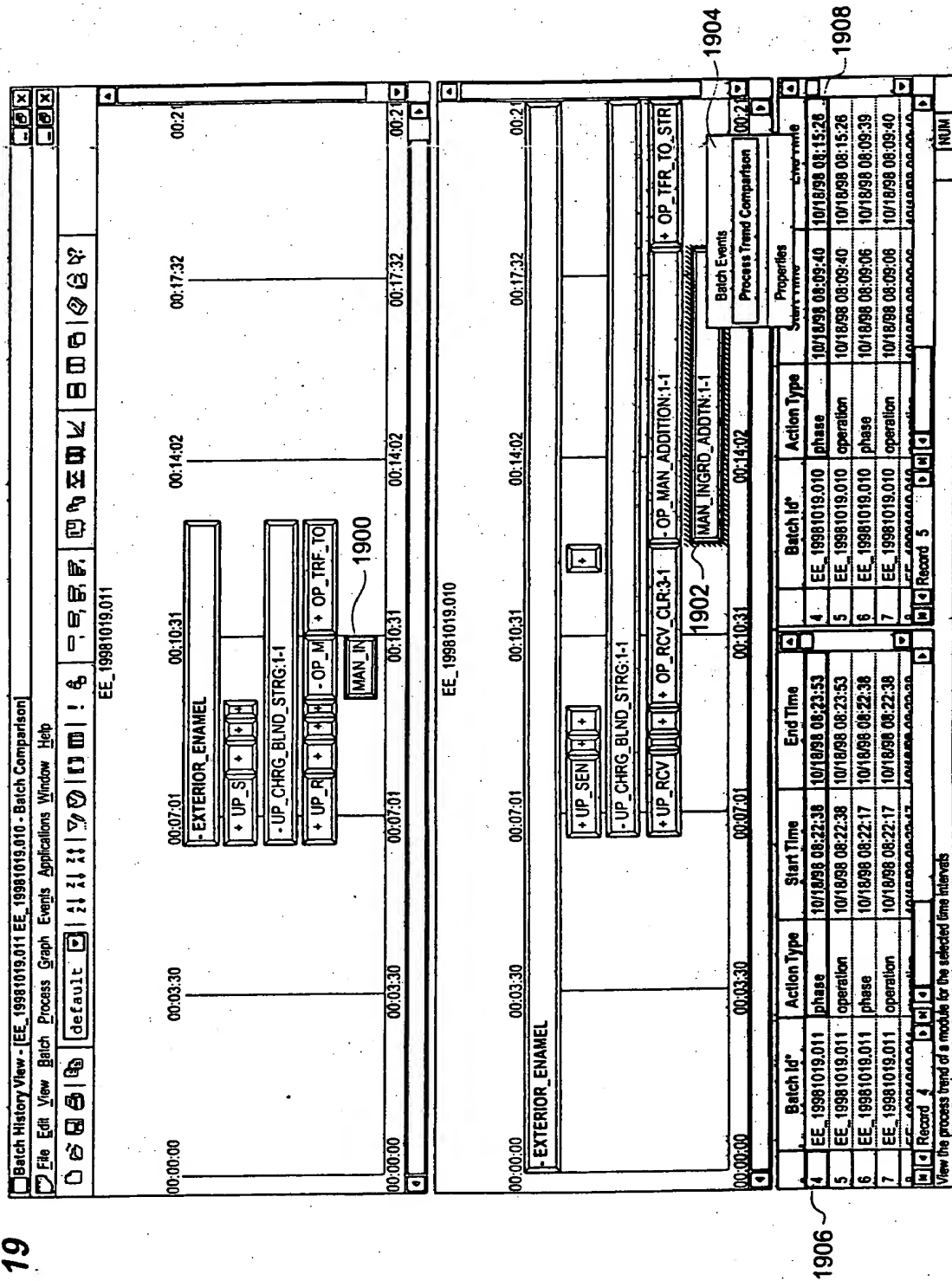
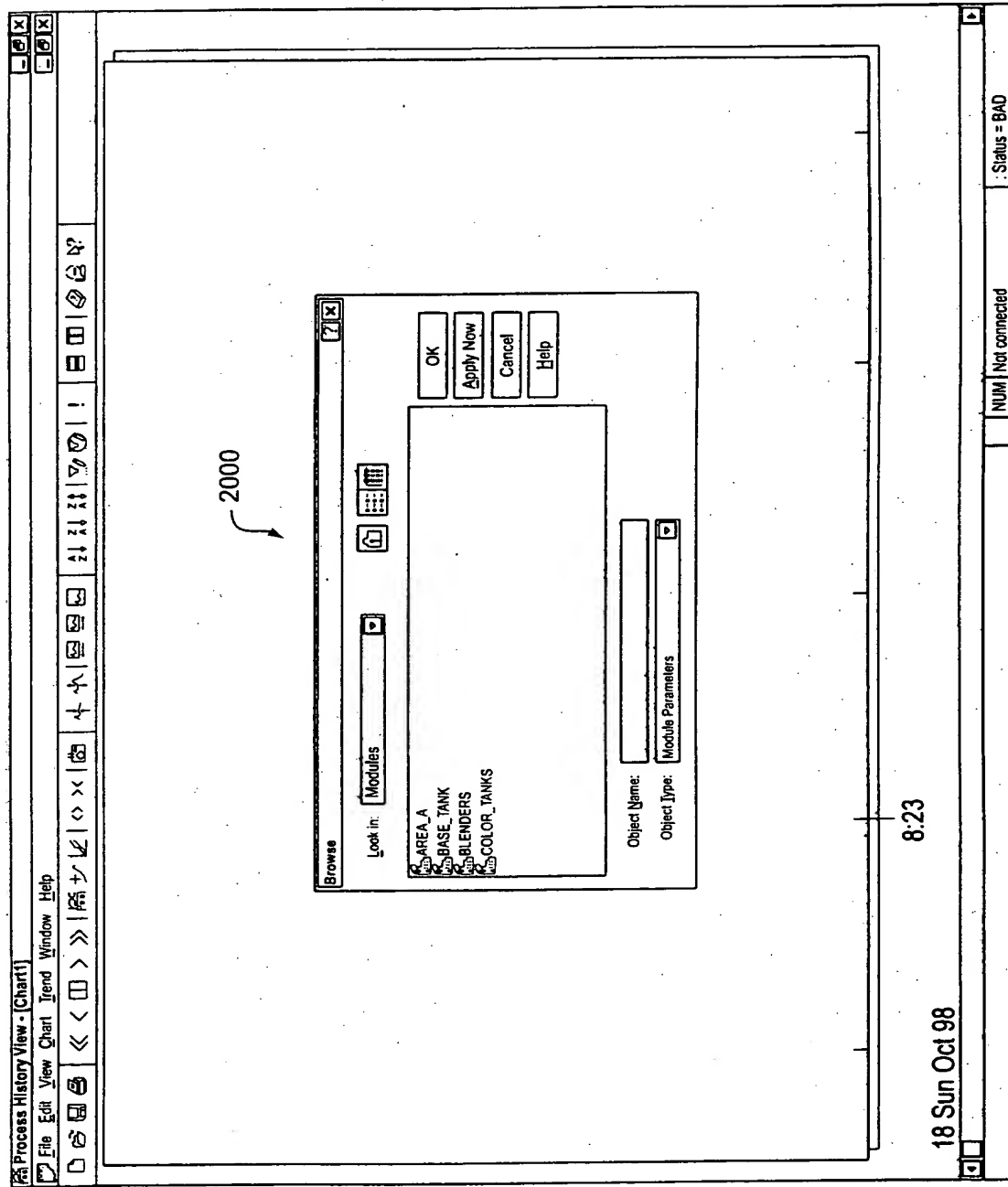


FIG. 19



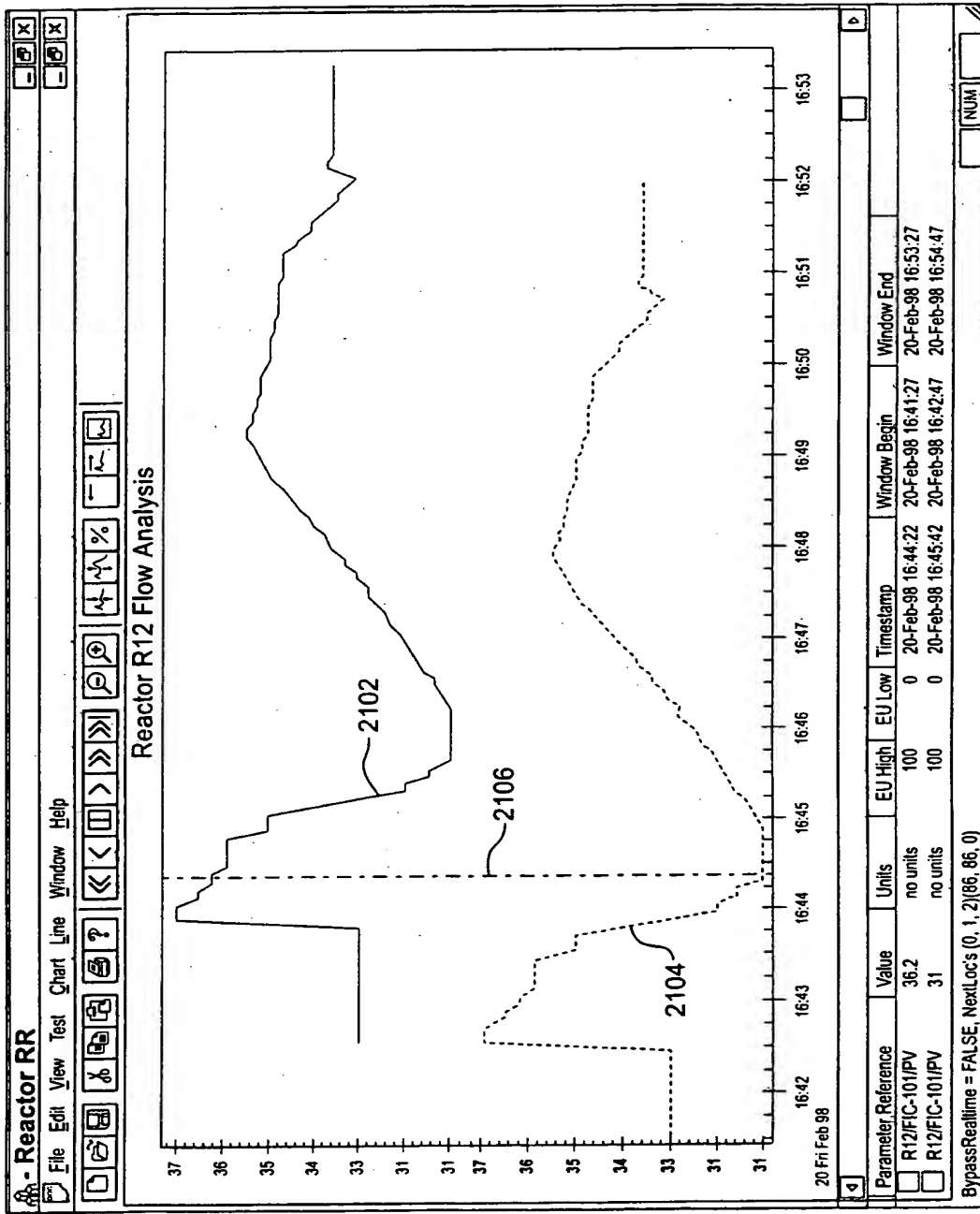
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FIG. 20



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FIG. 21



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